

2<sup>nd</sup> International Conference on Chemical  
Engineering and Advanced Materials  
CEAM 2010 - *VIRTUAL FORUM*



**2010**



**RHEOLOGICAL BEHAVIOUR OF  
"SOOR" GUAVA PULP (*PSIDIUM  
ARACA*) VARIETY CORONILLA**

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# INTRODUCTION



- Guava (*Psidium guajava* L.) is a member of the large Myrtaceae family. The sour guava, a native fruit tree of South America, is one of the fruits more consumption in the department of Córdoba, however, in Colombia it is for many strangers and underemployed; it generally grows in homemade orchards and their consumption is generally given in fresh.





# INTRODUCTION



- Rheological properties are determined by measuring force and deformation as a function of time. Several models have been used to describe the flow behaviour of foods, for example: Newtonian, power law, Herschel–Bulkey and Casson models. Power law model is the most widely employed model for non-Newtonian foods and is used extensively to describe their flow properties in practical engineering applications

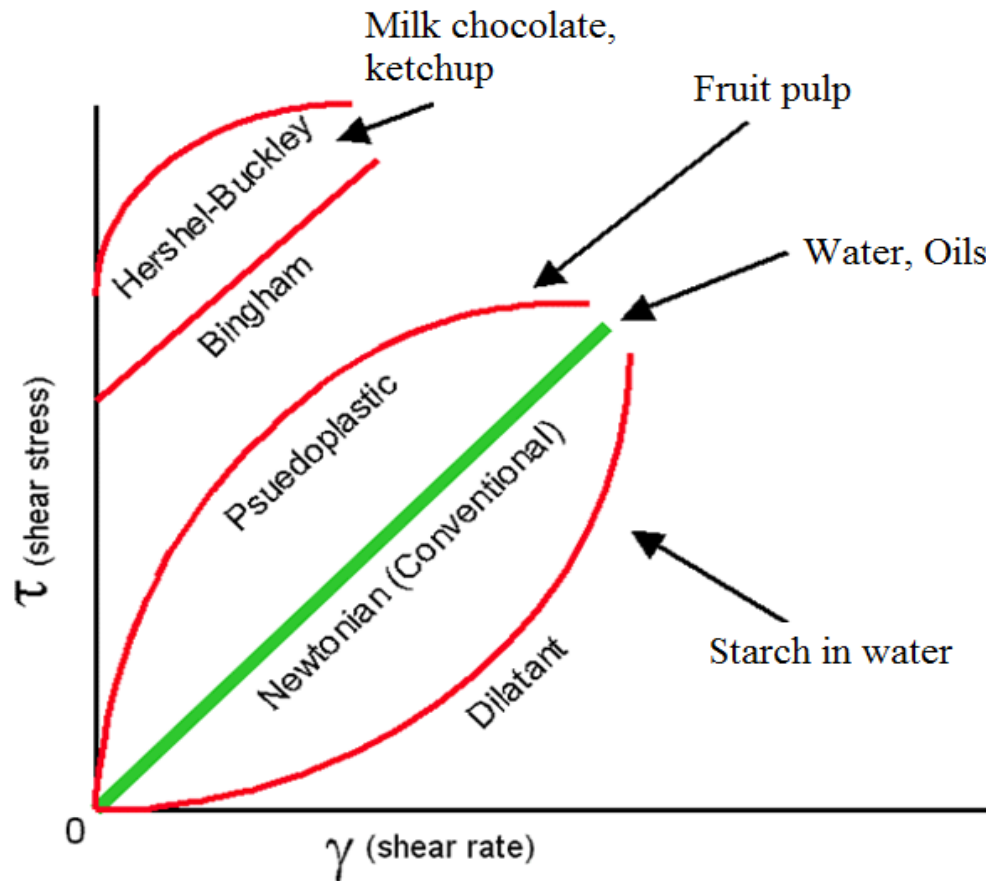




# INTRODUCTION



## Rheograms for typical time-independent fluids





# MATERIALS AND METHODS



- *Guava pulp.* Guava fruits were selected keeping in mind that they were free of external damages, with commercial maturity; they were washed and scalded at 90°C for 5 minutes.
- The samples of guava pulp were homogenized and they were carried out pH, total soluble solids (TSS) and acidity.







# MATERIALS AND METHODS



## ○ *Rheological measurements.*

Rheological properties were measured using Brookfield viscometer (model DV-II+ Pro). A sample of 400 mL of guava pulp was used in a glass beaker of 600 mL size for all the experiments. The measurement range of viscometer between 10% and 100% full scale torque was adjusted by selecting specific spindle and its rotational speed (0.5–100 RPM).





# MATERIALS AND METHODS



- *Data analysis.*
- The power law model (Eq. 1) was used to describe the rheological properties of solutions.

$$\eta_a = K \gamma^{n-1} \quad (1)$$

where  $\eta_a$  is apparent viscosity (Pa.s),  $K$  is consistency index (Pa.s<sup>n</sup>),  $\gamma$  is shear rate (s<sup>-1</sup>),  $n$  is flow behaviour index (dimensionless).

- The equation of Mitschka was used (Eq. 2) to obtain the values of shear rate starting from the data of rotational speed and to carry out the rheogram.

$$\gamma = \left( 0.263 \left( n \right)^{-0.771} \right) N \quad (2)$$

where  $N$  is the rotational speed, RPM.





# RESULTS AND DISCUSSIONS



- TSS of the sour guava pulp was found to be 10 °Brix, pH 2.89 and acidity (citric acid) 6.04%. The rheological behaviour of the “sour” guava pulp variety Coronilla was adjusted appropriately to power law model or Ostwald of Waele ( $R^2=0.993$ ), presenting values of flow behaviour index of 0.216 and consistency index of 283.81 Pa.s<sup>n</sup>. The spindle used was N° 6.
- The value of flow behaviour index was less than 1, indicating a shear thinning behaviour (pseudoplastic) of “sour” guava pulp at concentration and temperature (20°C) tested. It is consistent with earlier findings for other varieties of guava and pulps of fruits.





# RESULTS AND DISCUSSIONS



- In the figure 1 the rheogram of the “sour” guava pulp, in which one observes that the apparent viscosity diminishes when increasing the shear rate.
- When carrying out the ascent curves and descent it is presented a decrease of the apparent viscosity with regard to the time, which denotes the thixotropy presence (2.52%).

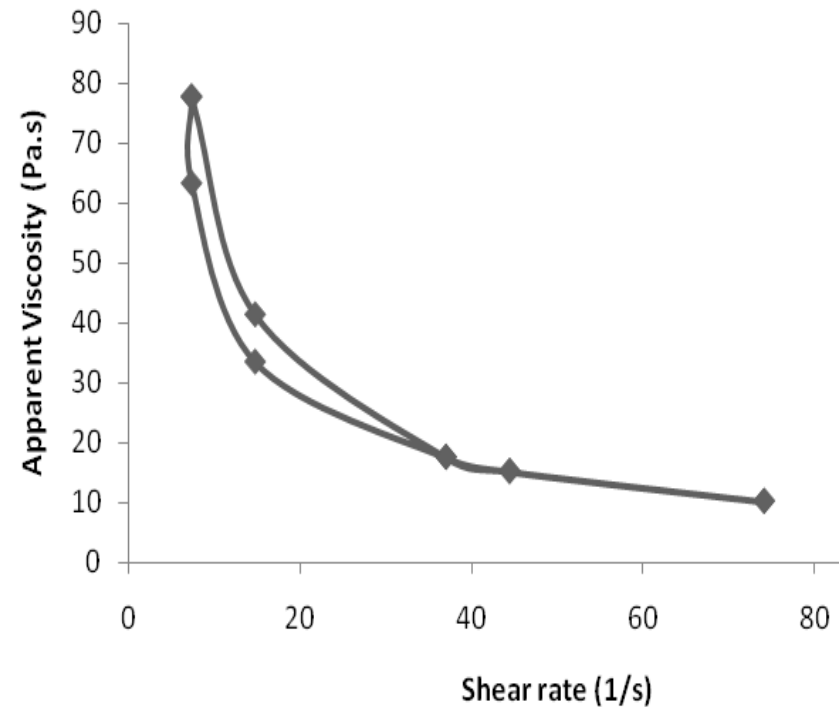


Fig. 1. Rheogram for a “sour” guava pulp at 20°C.



# CONCLUSIONS



The steady shear flow pattern was well represented by the power law model. Apparent viscosity decreased as a function of ascending shear rate suggesting that sour guava pulp was pseudoplastic and they presented small thixotropy percentages.

